



Stepped double-edge bits

FEL-...

SAM Outillage

10 rue Camille de Rochetaillée
42000 Saint-Etienne - France

RCS Saint-Etienne B 338 002 231 | SAS au capital de 8 189 583 €

<https://www.sam-outillage.com/>

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DESCRIPTION

Stepped double-edge bits

Thanks to the deep helical gouging the vibrations are eliminated and the cutting performance is significantly improved. The problems of jamming and clogging with chips are eliminated. The chamfer facilitates the withdrawal of the drill bit when doing through drillings. Surface: Ground / coated with titanium nitride. Right-hand cutting. Tip angle: 118°. Step angle: 90°.

STANDARDS / DIRECTIVES

DIN 1412

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SPECIFIC DATA

Sales reference	L (mm)	Weight (g)	Drilling capacity mm	diameters mm	tail diameter mm	Guarantee
FEL-1	65	70	4 - 12	4-5-6-7-8-9-10-11-1 2	6	C
FEL-8	100	320	6 - 38	6-9-13-16-19-21-23- 26-29-32-35-38	10	C
FEL-7	100	280	6 - 37	6-9-12.5-15.2-18.6-2 0.4-22.5-26-28.3-30. 5-34-37	10	C
FEL-2	75	80	4 - 20	4-6-8-10-12-14-16-1 8-20	8	C
FEL-6	80	150	6 - 30.5	6-9-12.5-15.2-18.6-2 0.4-22.5-28.3-30.5	10	C
FEL-5	75	120	6 - 32	6-9-11.2-14.5-18.2-2 2.3-27.9-32	10	C
FEL-3	100	100	4 - 30	4-6-8-10-12-14-16-1 8-20-22-24-26-28-30	10	C
FEL-4	75	100	6 - 26.75	6-9-11.4-14-17.25-1 9-21.25-26.75	10	C

Guarantee applied

C | Consumable

The products in this category will not be replaced and are subject to normal wear phenomena.

[>> Find out more](#)

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